

Technical Data Sheet

# Accutech CP0436C10L1

Polypropylene Copolymer  
LyondellBasell Industries  
Engineering Plastics

**General**

Filler / Reinforcement	• Calcium Carbonate, 10% Filler by Weight
Forms	• Pellets

**Physical**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.960	0.958 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	12 g/10 min	12 g/10 min	ASTM D1238

**Mechanical**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	160000 psi	1100 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	3050 psi	21.0 MPa	
Break	2610 psi	18.0 MPa	
Tensile Elongation			ASTM D638
Yield	5.0 %	5.0 %	
Break	450 %	450 %	
Flexural Modulus	145000 psi	1000 MPa	ASTM D790
Flexural Strength	1740 psi	12.0 MPa	ASTM D790

**Impact**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	2.5 ft·lb/in	140 J/m	ASTM D256

**Hardness**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	59	59	ASTM D785

**Thermal**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	124 °F	51.0 °C	
264 Psi (1.8 Mpa), Unannealed	189 °F	87.0 °C	

**Additional Information**

Ash Content, ASTM D2584: 10%

**Notes**

These are typical property values not to be construed as specification limits.